

LINHAO BAKEWARE

PRODUCT & SOURCING GUIDE

Bakeware categories, OEM/ODM workflow, quality planning, packaging options and procurement risk controls for brands, retailers and distributors.



FACTORY PRODUCTION PROCESS:

Metal Working | Phosphating And Washing | Finishing | Packing | Loading



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Who LINHAO serves and what is confirmed

This guide separates published company facts from project-specific claims that require written confirmation.

Business identity	LINHAO BAKEWARE is the customer-facing B2B bakeware business line of Cixi Linhao Metal Product Co., Ltd.
Buyer fit	Kitchenware brands, retailers, distributors and project buyers needing specification-based sourcing, OEM/ODM development and private-label packaging.
Business location	Cixi, Zhejiang, China. Confirm the complete visit, dispatch or legal-document address directly with the sales team before use.
Capacity statement	Capacity and production timing are confirmed project by project after construction, tooling, coating, quantity, packaging and delivery requirements are reviewed. No unverified monthly output is published.

0.4-0.8 mm	10+	12	B2B
Common catalog thickness range	Core product categories	Featured finish series	No consumer checkout

Core bakeware categories

Existing molds, custom dimensions, coating systems, logo application and retail packaging are reviewed by project.

Baking sheets & trays Rimmed sheets, cookie trays, roasting trays and selected commercial formats.	Cake pans Round, square, rectangular and deep-wall formats for layer and general baking programs.
Muffin pans Standard, mini, jumbo and selected shaped cavities with project-specific cup counts.	Loaf & bread pans Classic loaf tins, pullman-style formats and selected specialty bread molds.
Springform pans Detachable-base formats with closure, seam and leakage expectations defined before approval.	Pizza & tart pans Flat, perforated, fluted and removable-base formats subject to tooling review.
Formed & specialty pans Bundt-style, shaped and custom concepts evaluated from drawings or samples.	Bakeware sets Coordinated assortments planned around use cases, nesting, protection and retail packaging.

Commercial specification fields

Construction	Material, gauge, dimensions, rim, wall depth, base texture and reinforcement.
Surface	Pretreatment, internal and external coating, color, appearance standard and agreed performance tests.
Branding & pack	Embossing, printing, labels, sleeves, inserts, boxes, master cartons and shipping marks.

From approved brief to packed goods

The exact production route depends on material, geometry, coating, branding, packaging and whether existing or new tooling is used.

01 Requirement lock Confirm product reference, dimensions, target market, quantity, packaging level and requested documentation.	02 Engineering review Review material, gauge, forming route, rim, wall, cavity, base and tooling status.
03 Sample preparation Prepare the applicable product, color, logo or packaging sample and record the approved version.	04 Incoming control Check material identity, target gauge or weight and project documentation against the order specification.
05 Forming & assembly Monitor dimensions, forming condition, rim structure, base condition and assembled parts where applicable.	06 Surface process Review pretreatment, finish appearance, color consistency, coverage and agreed performance checks.
07 Packing control Check retail artwork, labels, protection, quantity, carton marks and final pack-out.	08 Release & shipment Complete agreed inspection records, carton data, shipment documents and logistics coordination.

Evidence a buyer can request

Project-specific drawing or specification, sample approval record, agreed inspection checklist, applicable test reports, packaging approval and shipment pack-out information. Availability must be confirmed for the selected order.

Agree the test plan before production

A catalog statement or unrelated report is not proof for every item. The selected substrate, coating, color, production route and intended market determine the evidence needed.

Dimensional inspection Length, width, height, wall profile, cup geometry, flatness and closure fit checked against the approved drawing and tolerance table.	Appearance inspection Color, coating coverage, scratches, dust, dents, deformation, logo position and agreed workmanship limits.
Functional evaluation Project-specific release, thermal-cycle, warping, latch or leakage checks under an agreed method and acceptance rule.	Coating evaluation Adhesion, abrasion or food-contact documentation reviewed only when applicable and agreed for the selected coating system.
Packaging inspection Artwork revision, barcode, label location, separators, retail pack, carton marks, quantity and pack-out.	Sampling rule Inspection level, sample size, defect classification and acceptance criteria must be stated in the purchase specification.

Regulatory planning references

EU food-contact framework	Regulation (EC) No 1935/2004
EU good manufacturing practice	Commission Regulation (EC) No 2023/2006
U.S. coating reference	21 CFR 175.300 for resinous and polymeric coatings

These are planning references, not universal LINHAO certifications. Ask for evidence matching the exact product and order.

Packaging cases to define before quotation

Packaging affects protection, carton size, shipping efficiency, artwork control and the buyer's first-use experience.

Paper sleeve Efficient product visibility for single pans or compact sets. Confirm paper grade, closure, barcode position and abrasion protection.	Color box Full retail communication and stronger shelf presentation. Confirm dimensions, inserts, print finish and transit protection.
Nested set Useful for coordinated bakeware sets. Confirm nesting clearance, separators, scratch control, removal sequence and carton fit.	Master carton Confirm pack quantity, carton dimensions, gross/net weight, marks, orientation and any agreed strength or transit checks.
Logo and label Embossed or printed product marks, labels, inserts and warning/care content must match the approved artwork revision.	Packaging mockup Approve product fit and presentation before mass printing. A digital artwork approval alone does not confirm physical fit.

Packaging approval checklist

- Correct SKU and artwork revision
- Product-to-pack fit and scratch protection
- Barcode, care copy and destination-market labels
- Retail pack and master-carton quantities
- Carton data, shipping marks and pack-out photos

Stage-gated sample process

LINHAO does not publish a universal sample or production lead time. A written milestone plan is confirmed after the complete brief and tooling route are reviewed.

Gate 1 - Feasibility Buyer sends reference, dimensions, target market, quantity and timing. Supplier confirms information gaps, tooling route and proposal scope.	Gate 2 - Commercial specification Material, gauge, coating, color, logo, packaging, requested documents and quotation assumptions are recorded.
Gate 3 - Physical sample Use an existing-product sample, customized finish sample, new-tool prototype or packaging mockup as applicable.	Gate 4 - Evaluation Buyer checks dimensions, appearance, function and pack. Any revision is recorded against the sample version.
Gate 5 - Golden sample Freeze the approved sample, drawing, color reference, artwork and inspection criteria before mass production.	Gate 6 - Production release Production timing begins only after commercial terms, approvals, packaging files and required evidence are complete.

What controls the development cycle?

Existing versus new tooling; number of sizes; coating and color development; logo method; packaging complexity; sample shipping; buyer revision speed; required testing; destination-market documentation; and production-line availability.

Common risks and the action that reduces each one

The strongest project is not the one with the most claims. It is the one with clear scope, applicable evidence and recorded approvals.

Unclear dimensions Use an approved drawing with measurement points, tolerances and product weight or gauge targets.	Wrong-market documentation State the destination country and requested evidence before sample approval, not after production.
Sample-to-production drift Keep a golden sample and link it to the drawing, color, coating, artwork and inspection checklist.	Unverified certification claims Request documents that match the exact product, coating, factory and order; do not rely on a catalog logo.
Packaging damage Approve physical pack fit, protection, nesting and master-carton pack-out before mass printing.	Hidden schedule changes Agree milestone owners and define which buyer approvals are required before each stage can begin.

START A PROJECT

Send a product photo, drawing or catalog reference.

Include dimensions, material or target weight, coating, color, logo, packaging, expected quantity, destination market and requested timing.

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